

# LEGEND



**COLOURED BODY PORCELAIN TILES**  
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**Compliant with EN 14411 (ISO 13006) Appendix G group Bla**  
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<b>Sizes</b> Sizes	<b>20x59.5 cm</b> 7 7/8"x23 3/8" ± 9mm	
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	Characteristics Characteristics	Test Method Test Method	Requirements for nominal size N			LEGEND		
			Requirements for nominal size N			Grip rectified	Matt rectified	
			7 cm ≤ N < 15 cm (mm)	N ≥ 15 cm (%) (mm)				
<b>Regularity characteristics</b> Regularity characteristics	<b>Length and width</b> Length and width	ISO 10545-2	± 0,9 (*)	± 0,6 (*)	± 2,0 (*)	±0.3% ±1.0mm	±0.3% ±1.0mm	
	<b>Thickness</b> Thickness		± 0,5 (**)	± 5 (**)	± 0,5 (**)	± 5.0% ±0.5 mm	± 5.0% ±0.5 mm	
	<b>Straightness of sides</b> Straightness of sides		± 0,75 (***)	± 0,5 (***)	± 1,5 (***)	±0.3% ±0.8mm	±0.3% ±0.8mm	
	<b>Rectangularity (Measurement only on short edges when L/l ≥ 3)</b> Rectangularity (Measurement only on short edges when L/l ≥ 3)		± 0,75 (****)	± 0,5 (****)	± 2,0 (****)	± 0.3% ±1.5 mm	± 0.3% ±1.5 mm	
	<b>Surface flatness</b> Surface flatness			c.c. ± 0,75	c.c. ± 0,5	c.c. ± 2,0	±0.4% ±1.8mm	±0.4% ±1.8mm
				e.c. ± 0,75	e.c. ± 0,5	e.c. ± 2,0		
w. ± 0,75		w. ± 0,5		w. ± 2,0				
<b>Structural features</b> Structural features	<b>Water absorption level (in% by mass)</b> Water absorption level (in% by mass)	ISO 10545-3	E <sub>B</sub> ≤ 0,5% Individual Maximum 0,6% - Individual Maximum 0,6%			≤ 0.1%	≤ 0.1%	
		ASTM C373-18	Requirement ANSI A137.1-2017 Water Absorption Max < 0,5%					
<b>Bulk mechanical features</b> Bulk mechanical features	<b>Breaking strength</b> Breaking strength	ISO 10545-4	S ≥ 700N (per spessore < 7,5mm - for thickness < 7,5mm) S ≥ 1300N (per spessore ≥ 7,5mm - for thickness ≥ 7,5mm)			S ≥ 1500 N	S ≥ 1500 N	
	<b>Modulus of Rupture</b> Modulus of Rupture		R ≥ 35 N/mm <sup>2</sup>			R ≥ 40 N/mm <sup>2</sup>	R ≥ 40 N/mm <sup>2</sup>	
	<b>Bending Strength and Breaking Load</b> Bending Strength and Breaking Load	EN 1339 Annex F	-					
	<b>Impact resistance, as coefficient of restitution</b> Impact resistance, as coefficient of restitution	ISO 10545-5	<b>Declared value</b> Declared value			≥ 0.55	≥ 0.55	
<b>Surface mechanical features</b> Surface mechanical features	<b>Mohs hardness</b> Mohs hardness	EN 101	-			MOHS 8	Suitable for	
	<b>Resistance to deep abrasion of unglazed tiles (removed volume)</b> Resistance to deep abrasion of unglazed tiles (removed volume)	ISO 10545-6	≤ 175 mm <sup>3</sup>			≤150mm <sup>3</sup>	≤150mm <sup>3</sup>	
<b>Thermo-igrometric features</b> Thermo-igrometric features	<b>Coefficient of linear thermal expansion</b> Coefficient of linear thermal expansion	ISO 10545-8	<b>Declared value</b> Declared value			≤7 1/mk	≤7 1/mk	
	<b>Thermal shock resistance</b> Thermal shock resistance	ISO 10545-9	<b>Pass according to EN ISO 10545-1</b> Pass according to EN ISO 10545-1			Resiste	Resiste	
	<b>Moisture expansion (in mm/m)</b> Moisture expansion (in mm/m)	ISO 10545-10	<b>Declared value</b> Declared value			≤ 0.01% (0.1 mm/m)	≤ 0.01% (0.1 mm/m)	
	<b>Frost resistance</b> Frost resistance	ISO 10545-12	<b>Pass according to EN ISO 10545-1</b> Pass according to EN ISO 10545-1			Resiste	Resiste	
<b>Physical properties</b> Physical properties	<b>Bond strength/adhesion for improved cementitious adhesives</b> Bond strength/adhesion for improved cementitious adhesives	EN 1348	<b>Declared value</b> Declared value			≥ 1.0 N/mm <sup>2</sup> (Class C2 - EN 12004)	≥ 1.0 N/mm <sup>2</sup> (Class C2 - EN 12004)	
	<b>Reaction to fire</b> Reaction to fire	-	<b>Class A1 or A1<sub>fl</sub></b> Class A1 or A1 <sub>fl</sub>			A1 - A1 <sub>fl</sub>	A1 - A1 <sub>fl</sub>	
<b>Chemical features</b> Chemical features	<b>Resistance to household chemicals and swimming pool salts</b> Resistance to household chemicals and swimming pool salts	ISO 10545-13	<b>Minimum Class B</b> Minimum Class B			UA	UA	
	<b>Resistance to low concentrations of acids and alkalis</b> Resistance to low concentrations of acids and alkalis		<b>Declared Class</b> Declared Class			ULA	ULA	
	<b>Resistance to high concentrations of acids and alkalis</b> Resistance to high concentrations of acids and alkalis		<b>Declared Class</b> Declared Class			UHA	UHA	
	<b>Resistance to staining for glazed tiles</b> Resistance to staining for glazed tiles	ISO 10545-14	<b>Declared Class</b> Declared Class			5	5	
<b>Safety characteristics</b> Safety characteristics	<b>Shod Ramp Test</b> Shod Ramp Test	DIN 51130	<b>Declared Class</b> Declared Class			R11	R09	
	<b>Barefoot Ramp Test</b> Barefoot Ramp Test	DIN 51097	<b>Declared value</b> Declared value			A+B+C	A	
	<b>Pendulum Friction Test</b> Pendulum Friction Test	BS 7976	PTV 36 classifies the surface as "low slip risk"					
		AS 4586	Declared Classification of the new pedestrian surface materials according to the Pendulum Test					
		UNE-ENV 12633	<b>Declared value</b> Declared value			Class 3 PTV > 36 Dry PTV > 36 Wet	Class 1 PTV > 36 Dry PTV < 24 Wet	
	<b>Coefficient of friction (COF)</b> Coefficient of friction (COF)	B.C.R.A. Rep. CEC/81	D. M. 236/89 del 14/06/89 μ >0,40 per elemento scivolante cuoio su pavimentazione asciutta μ >0,40 per elemento scivolante gomma dura su pavimentazione bagnata			>0.40 Asciutto >0.40 Bagnato	>0.40 Asciutto >0.40 Bagnato	
	<b>Dynamic coefficient of friction (DCOF)</b> Dynamic coefficient of friction (DCOF)	ANSI A.137.1	ANSI A.137.1-2017 Requires a minimum value of 0.42 for level interior space expected to be walked upon when wet. (3)			> 0.42 Wet	> 0.42 Wet	

\* Deviazione ammissibile, in % oppure mm, della dimensione media di ogni piastrella (2 oppure 4 lati) dalla dimensione di fabbricazione (W).  
 The permissible deviation, in % or mm, of the average size for each tile (2 or 4 sides) from work size (W).

\*\* Deviazione ammissibile, in % oppure mm, dello spessore medio di ogni piastrella dallo spessore riportato nella dimensione di fabbricazione (W).  
 The permissible deviation, in % or mm, of the average thickness for each tile from the work size thickness (W).

\*\*\* Deviazione massima ammissibile di rettilineità, in % oppure mm, in rapporto alle dimensioni di fabbricazione (W) corrispondenti.  
 The maximum permissible deviation from straightness, in % or mm, related to the corresponding work sizes (W).

\*\*\*\* Deviazione massima ammissibile di ortogonalità, in % oppure mm, in rapporto alle dimensioni di fabbricazione (W) corrispondenti.  
 The maximum permissible deviation from rectangularity, in % or mm, related to the corresponding work sizes (W).

c.c. Deviazione massima ammissibile della curvatura del centro, in % oppure mm, in rapporto alla diagonale calcolata secondo le dimensioni di fabbricazione (W).  
 The maximum permissible deviation from centre curvatures, in % or mm, related to diagonal calculated from the work sizes (W).

e.c. Deviazione massima ammissibile della curvatura dello spigolo, in % oppure mm, in rapporto alle dimensioni di fabbricazione (W) corrispondenti.  
 The maximum permissible deviation from edge curvatures, in % or mm, related to the corresponding work sizes (W).

w. Deviazione massima ammissibile dello svergolamento, in % oppure mm, in rapporto alla diagonale calcolata secondo le dimensioni di fabbricazione (W).  
 The maximum permissible deviation from warpage, in % or mm, related to diagonal calculated from the work sizes (W).

Determinazione della resistenza allo scivolamento delle superfici pedonabili; non si applica alle pavimentazioni sportive ed alle pavimentazioni stradali veicolari.  
 (1) Determination of slip resistance of pedestrian surfaces; it does not cover sports surfaces and road surfaces for vehicles (skid resistance).  
 Le prestazioni anti-slip vengono garantite al momento della consegna del prodotto.  
 (2) Anti-slip performance is guaranteed at the time of delivery of the product.  
 However, tiles with a DCOF of 0.42 or greater are not necessarily suitable for all projects.  
 (3) The specifier shall determine tiles appropriate for specific project conditions, considering by way of example, but not in limitation, type of use, traffic, expected contaminants, expected maintenance, expected wear, and manufacturers' guidelines and recommendations.  
 (4) For further details, please refer to outdoor design general catalogue.  
 (5) Only for products with 20 mm thickness.

