

LEGEND



COLOURED BODY PORCELAIN TILES

DURCHGEFÄRBTES FEINSTEINZEUG

Compliant with EN 14411 (ISO 13006) Appendix G group Bla

Conforme alla norma EN 14411 (ISO 13006) Appendice G gruppo Bla



Formate Sizes	20x59.5 cm 7 7/8"x23 3/8" ± 9mm
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	Caratteristica tecnica Characteristics	Metodo di prova Test Method	Requisiti per dimensione nominale N Requirements for nominal size N			LEGEND		
			7 cm ≤ N < 15 cm	N ≥ 15 cm		Matt rectified	Grip rectified	
			(mm)	(%)	(mm)			
Caratteristiche di Regolarità Regularity characteristics	 Länge und Breite Length and width	ISO 10545-2	± 0,9 (*)	± 0,6 (*)	± 2,0 (*)	±0.3% ±1.0mm	±0.3% ±1.0mm	
			Stärke Thickness	± 0,5 (**)	± 5 (**)	± 0,5 (**)	± 5.0% ±0.5 mm	± 5.0% ±0.5 mm
			Geradlinigkeit der Kanten Straightness of sides	± 0,75 (***)	± 0,5 (***)	± 1,5 (***)	±0.3% ±0.8mm	±0.3% ±0.8mm
			Ortogonalità (Misurazione da condurre solo sui lati corti quando L/l ≥ 3) Rectangularity (Measurement only on short edges when L/l ≥ 3)	± 0,75 (****)	± 0,5 (****)	± 2,0 (****)	± 0.3% ±1.5 mm	± 0.3% ±1.5 mm
	 Ebenflächigkeit Surface flatness		c.c. ± 0,75 e.c. ± 0,75 w. ± 0,75	c.c. ± 0,5 e.c. ± 0,5 w. ± 0,5	c.c. ± 2,0 e.c. ± 2,0 w. ± 2,0	±0.4% ±1.8mm	±0.4% ±1.8mm	
Struktureigenschaften Structural features	 Wasseraufnahme (come % della massa) Water absorption level (in% by mass)	ISO 10545-3	$E_B \leq 0,5\%$ Valore massimo 0,6% - Individual Maximum 0,6%			≤ 0.1%	≤ 0.1%	
		ASTM C373-18	Requirement ANSI A137.1-2017 Water Absorption Max < 0,5%					
Starke mechanische Eigenschaften Bulk mechanical features	 Bruchlast Breaking strength	ISO 10545-4	$S \geq 700N$ (per spessore < 7,5mm - for thickness < 7,5mm) $S \geq 1300N$ (per spessore ≥ 7,5mm - for thickness ≥ 7,5mm)			$S \geq 1500 N$	$S \geq 1500 N$	
			Biegefestigkeit Modulus of Rupture	$R \geq 35 N/mm^2$			$R \geq 40 N/mm^2$	$R \geq 40 N/mm^2$
	 Resistenza a Flessione ed al Carico di Rottura Bending Strength and Breaking Load	EN 1339 Annex F	-					
	 Resistenza all'impatto, espresso come coefficiente di restituzione Impact resistance, as coefficient of restitution	ISO 10545-5	Valore dichiarato Declared value			≥ 0.55	≥ 0.55	
Mechanische Eigenschaften der Oberfläche Surface mechanical features	 Ritzhärte nach Mohs Mohs hardness	EN 101	-			Suitable for	MOHS 8	
	 Resistance to deep abrasion of unglazed tiles (removed volume) Resistance to deep abrasion of unglazed tiles (removed volume)	ISO 10545-6	≤ 175 mm ³			≤150mm ³	≤150mm ³	
Caratteristiche Termogrometriche Thermo-igrometric features	 Wärmeausdehnungskoeffizient Coefficient of linear thermal expansion	ISO 10545-8	Valore dichiarato Declared value			≤7 1/mk	≤7 1/mk	
	 Temperaturwechselbeständigkeit Thermal shock resistance	ISO 10545-9	Test superato in accordo con ISO 10545-1 Pass according to EN ISO 10545-1			Resiste	Resiste	
	 Dilatazione all'umidità (in mm/m) Moisture expansion (in mm/m)	ISO 10545-10	Valore dichiarato Declared value			≤ 0.01% (0.1 mm/m)	≤ 0.01% (0.1 mm/m)	
	 Frostbeständigkeit Frost resistance	ISO 10545-12	Test superato in accordo con ISO 10545-1 Pass according to EN ISO 10545-1			Resiste	Resiste	
Physikalische Eigenschaften Physical properties	 Haftfestigkeit Bond strength/adhesion for improved cementitious adhesives	EN 1348	Valore dichiarato Declared value			≥ 1.0 N/mm ² (Class C2 - EN 12004)	≥ 1.0 N/mm ² (Class C2 - EN 12004)	
	 Brandverhalten Reaction to fire	-	Classe A1 oppure A1_{fl} Class A1 or A1 _{fl}			A1 - A1 _{fl}	A1 - A1 _{fl}	
Chemischen Eigenschaften Chemical features	 Beständigkeit gegen Haushaltschemikalien und Zusatzstoffe für Schwimmbäder Resistance to household chemicals and swimming pool salts	ISO 10545-13	Classe minima B Minimum Class B			UA	UA	
			Beständigkeit gegen niedrigkonzentrierte Säuren und Laugen Resistance to low concentrations of acids and alkalis	Classe dichiarata Declared Class			ULA	ULA
			Beständigkeit gegen hochkonzentrierte Säuren und Laugen Resistance to high concentrations of acids and alkalis	Classe dichiarata Declared Class			UHA	UHA
	 Resistenza alle macchie piastrelle smaltate Resistance to staining for glazed tiles	ISO 10545-14	Classe dichiarata Declared Class			5	5	
Sicherheitsmerkmale Safety characteristics	 Rampenmethode mit Schuhen Shod Ramp Test	DIN 51130	Classe dichiarata Declared Class			R09	R11	
		Rampenmethode barfuß Barefoot Ramp Test	DIN 51097	Declared value Valore dichiarato			A	A+B+C
		Pendelmethode Pendulum Friction Test	BS 7976	PTV 36 classifies the surface as "low slip risk"				
			AS 4586	Declared Classification of the new pedestrian surface materials according to the Pendulum Test				
			UNE-ENV 12633	Valore dichiarato Declared value			Class 1 PTV > 36 Dry PTV < 24 Wet	Class 3 PTV > 36 Dry PTV > 36 Wet
		Coefficiente di attrito Coefficient of friction (COF)	B.C.R.A. Rep. CEC/81	D. M. 236/89 del 14/06/89 $\mu > 0,40$ per elemento scivolante cuoio su pavimentazione asciutta $\mu > 0,40$ per elemento scivolante gomma dura su pavimentazione bagnata			>0.40 Asciutto >0.40 Bagnato	>0.40 Asciutto >0.40 Bagnato
		Dinamischer Reibungskoeffizient Dynamic coefficient of friction (DCOF)	ANSI A.137.1	ANSI A.137.1-2017 Requires a minimum value of 0.42 for level interior space expected to be walked upon when wet. (3)			> 0.42 Wet	> 0.42 Wet

- * Deviazione ammissibile, in % oppure mm, della dimensione media di ogni piastrella (2 oppure 4 lati) dalla dimensione di fabbricazione (W).
The permissible deviation, in % or mm, of the average size for each tile (2 or 4 sides) from work size (W).
- ** Deviazione ammissibile, in % oppure mm, dello spessore medio di ogni piastrella dallo spessore riportato nella dimensione di fabbricazione (W).
The permissible deviation, in % or mm, of the average thickness for each tile from the work size thickness (W).
- *** Deviazione massima ammissibile di rettilineità, in % oppure mm, in rapporto alle dimensioni di fabbricazione (W) corrispondenti.
The maximum permissible deviation from straightness, in % or mm, related to the corresponding work sizes (W).
- **** Deviazione massima ammissibile di ortogonalità, in % oppure mm, in rapporto alle dimensioni di fabbricazione (W) corrispondenti.
The maximum permissible deviation from rectangularity, in % or mm, related to the corresponding work sizes (W).
- c.c. Deviazione massima ammissibile della curvatura del centro, in % oppure mm, in rapporto alla diagonale calcolata secondo le dimensioni di fabbricazione (W).
The maximum permissible deviation from centre curvatures, in % or mm, related to diagonal calculated from the work sizes (W).
- e.c. Deviazione massima ammissibile della curvatura dello spigolo, in % oppure mm, in rapporto alle dimensioni di fabbricazione (W) corrispondenti.
The maximum permissible deviation from edge curvatures, in % or mm, related to the corresponding work sizes (W).

- w. Deviazione massima ammissibile dello svergolamento, in % oppure mm, in rapporto alla diagonale calcolata secondo le dimensioni di fabbricazione (W).
The maximum permissible deviation from warpage, in % or mm, related to diagonal calculated from the work sizes (W).
- Determinazione della resistenza allo scivolamento delle superfici pedonabili; non si applica alle pavimentazioni sportive ed alle pavimentazioni stradali veicolari.
- (1) Determination of slip resistance of pedestrian surfaces; it does not cover sports surfaces and road surfaces for vehicles (skid resistance).
- (2) Le prestazioni anti-slip vengono garantite al momento della consegna del prodotto.
Anti-slip performance is guaranteed at the time of delivery of the product.
However, tiles with a DCOF of 0.42 or greater are not necessarily suitable for all projects.
- (3) The specifier shall determine tiles appropriate for specific project conditions, considering by way of example, but not in limitation, type of use, traffic, expected contaminants, expected maintenance, expected wear, and manufacturers' guidelines and recommendations."
- (4) For further details, please refer to outdoor design general catalogue.
- (5) Only for products with 20 mm thickness.

